

**HAND PROTECTION****LEATHER HAND GLOVES 10" , 12" , 14" , 16"****CORPORATE STANDARD PPE
SPECIFICATION MANUAL**

Rev. No.: 01

Rev. dt.: 30/05/2012

SCOPE

This standard covers the requirement of Leather Hand gloves.

COMPLIANCE WITH STANDARDS

It shall comply with the standards IS: 6994 (Part-1) –1973, Leather shall have uniform thickness as per IS: 578-1985, Thread Variety No. 6 of IS 1720 – 1978. and size and shape as per IS 2573-1986.

- Authenticated photo copies of the latest test certificates (from OEMs, National Accredited Test Laboratories) to be submitted along with the offer.
- Vendor/bidder to furnish authorization letter from Principal/OEM against the enquiry quoted.
- Vendor/bidder to submit along with the offer, authenticated copy of latest certificate of product conformity to relevant IS/EN/ANSI standards.
- For each PPE specification, the Vendor/Bidder shall confirm their acceptance to the BHEL specifications by Signing and Stamping on it.

TECHNICAL REQUIREMENT

- 1) Good quality of chrome-tanned cow/buffalo split leather as per IS shall be used for palm, finger's back and front cuff.
- 2) Leather for the back cuff and reinforcement pieces should be grain printed and dyed in brown/black colour.
- 3) The leather used for the palm, finger's back and the front cuff should be of natural colour.
- 4) The thickness of the leather should be from 1.2mm to 1.8mm.
- 5) The dimension of gloves shall be as per attached figure with tolerance of (+4mm, - 2mm).
- 6) It shall be of good appearance, good finishing, without abrasion and after stitching unwanted leather should be trimmed off from inside.
- 7) The Gloves should be machine – stitched and the number of the stitches

REVISIONS:

Approved by:

CORPORATE PPE STANDARDISATION COMMITTEE

PPE Rev. No.:

Amnd. No.:

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Prepared by:

Issued by:

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Date:

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Corporate HSE

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25.08.2006



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should be 3 per cm.

8) For Stitching good quality, strong polyester thread shall be used & stitching should be strong enough to meet work requirement.

9) It shall have double stitching at outer side of Little finger and at reinforcement.

SAMPLE

Sample shall be supplied along with technical offer for approval. (Test certificate of sample to be submitted for approval)

TEST CERTIFICATE

The supplier shall submit the test certificate along with the bulk supply as per IS for Quality of Leather.

PACKING

The gloves shall be supplied, packed individually in protective pack for protection from dust & damage.

MARKING

The gloves shall be marked with the following information

- a) BHEL Logo
- b) Supplier Identity/ manufacture"s name/brand name.
- c) Month & Year of manufacturing.

INSPECTION

Inspection will be carried out at our works with reference to the accepted sample and test reports.

GUARANTEE CERTIFICATE

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement with in Six months from the date of receipt at stores.

ENQUIRY SPECIFICATION

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The PI and Enquiry shall have latest copy of the specification as "LEATHER
HAND GLOVES, Size _____" as per BHEL Corporate standard

_____.

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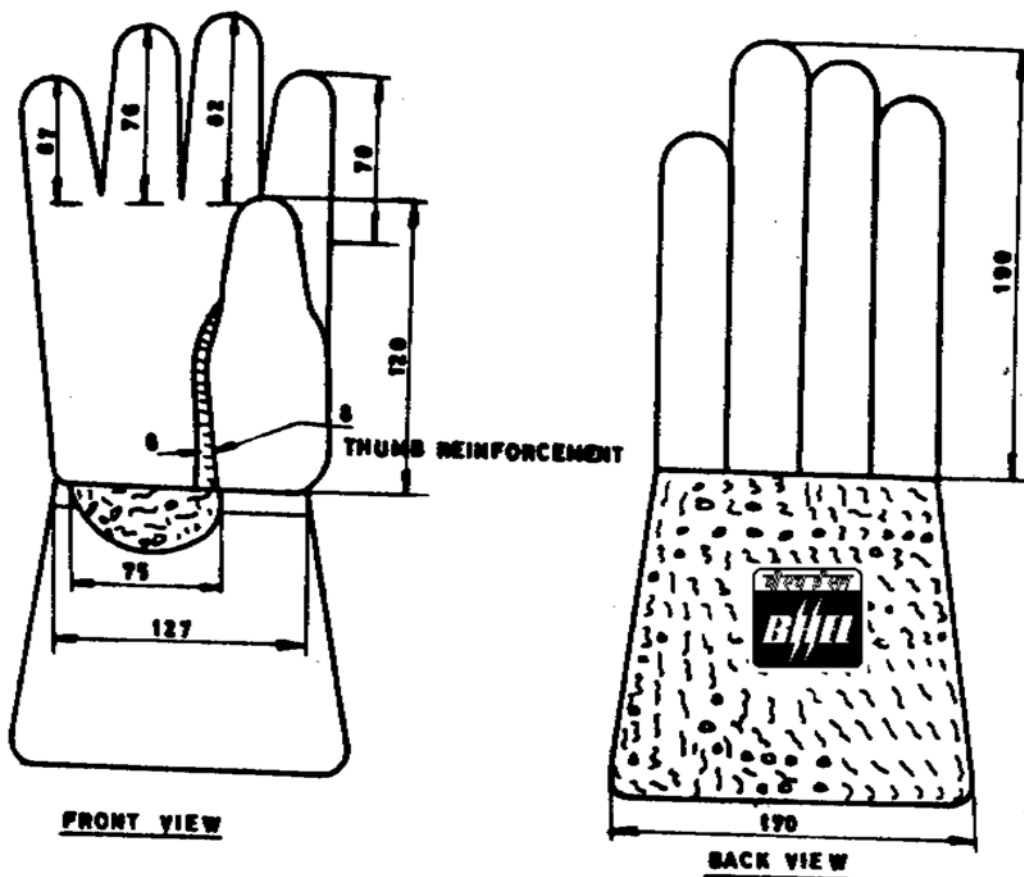
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ALL DIMENSIONS IN MM

FIG. NOT TO SCALE

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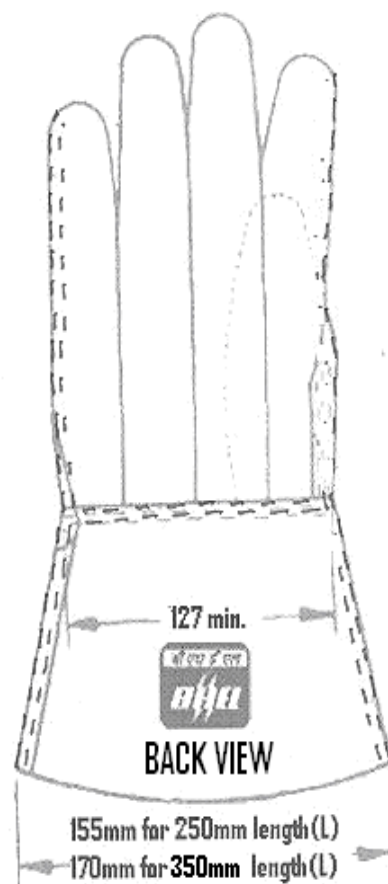
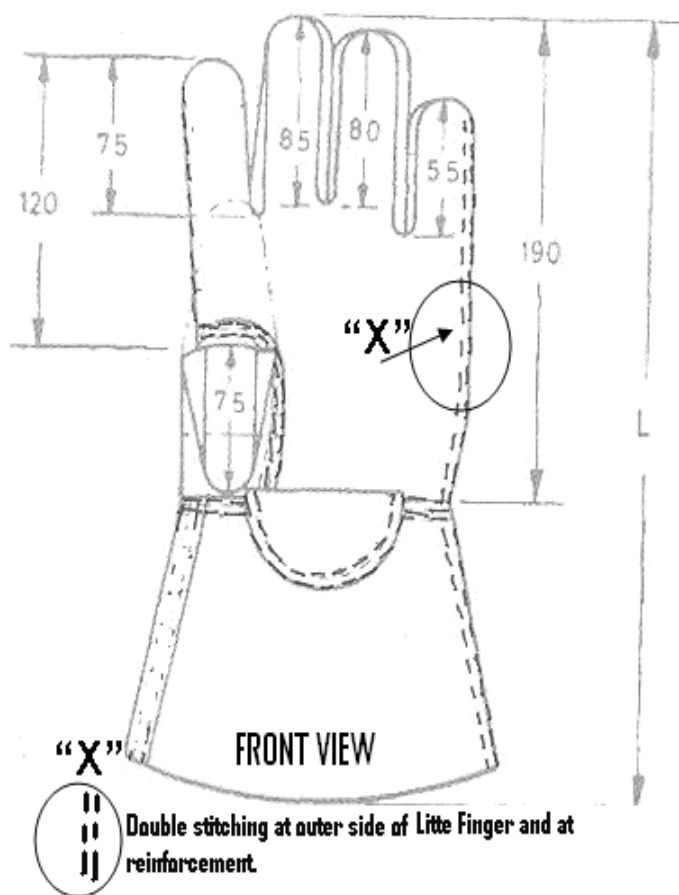
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All dimensions in millimetres.

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